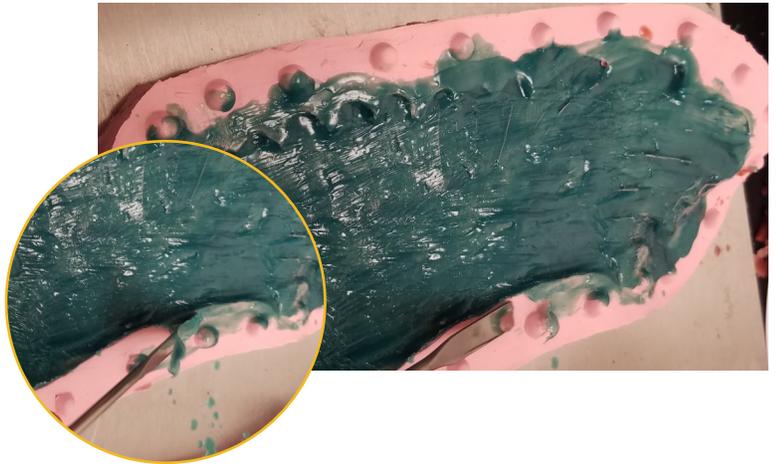


# SculptaCast™ Limerick Wax

SCULPTACAST Limerick wax is a technically engineered, high-grade sculpture wax ideal for painting and slush casting. It is naturally clean burning with very low ash residue.

SCULPTACAST Limerick wax provides consistent results and the following application attributes:

- Low viscosity and fast setting rate, ideal for painting exceptionally fine detail, as well wide open surfaces, without the associated defects of bulging or lifting
- Fast set rate with a more rigid buildup than other traditional grades
- Least amount of contraction and shrinkage, essentially eliminating wax separation from mold walls and providing superior workability
- Less prone to stick to sculpture tools, making trimming and clean up easier
- Improved demold characteristics



SCULPTACAST Limerick wax is a one wax solution, providing optimal application properties for primary coats and providing suitable body for use as a backup wax. It is recommended as a one wax solution, but can be used as a prime wax only.

SCULPTACAST Limerick wax is sold in chunk form.

All SCULPTACAST waxes undergo stringent quality control testing in a state-of-the-art laboratory to ensure the highest level of quality.

## Typical Material Properties\*

Softening Point, Ring & Ball at 4°F/min.	154.5 ± 6°F
Needle Penetration (Hardness)	11.7 ± 3.0 dmm
Ash Content	0-0.015%
Color	Green

\*Precizioned Ltd. has determined test method and provided analysis as noted herein. The levels referenced herein are only for general guidance and do not constitute a firm specification.

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SCULPTACAST is a trademark of Precizioned Ltd.



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## PRODUCT DATA SHEET

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