

Astro-Vest® Investment

Jewelry Investment for Platinum, Stainless Steel & Other Alloys Cast Above 2200°F (1200°C)



ASTRO-VEST investment is ideal for casting platinum and stainless steel.

Casters like the consistent results obtained with this investment – fin-free castings with meticulous reproduction of detail.

ASTRO-VEST investment is a quality material that enhances the beauty your craftsmen create.

Typical Material Properties*

Water/Powder Ratio	27-29 parts water to 100 parts powder by weight
Working Time	5-6 minutes
Setting Time	15-25 minutes
Volume of Mixed Investment	at 28/100-19.25 in ³ /lb. powder

*These results are based on the testing methods, frequency and procedures of Ransom & Randolph or its approved suppliers. The levels referenced herein are only for general guidance and do not constitute a firm specification.

PRODUCT DATA SHEET



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