

Ultra-Vest® Investment

Proven Quality, Consistent Results for Casting Gold, Silver, Brass and Bronze



ULTRA-VEST investment is accepted by jewelry casters as being the most process forgiving product available for casting – saving casters time and money.

ULTRA-VEST investment provides easy quench and easy cleanup, reducing your risk of losing valuable metal.

ULTRA-VEST investment produces smoother surfaces than other investments, resulting in less finishing.

Typical Material Properties*

Water/Powder Ratio	39 parts water to 100 parts powder by weight
Water Temperature	72°F-73°F (22°C-23°C)
Working Time	10-10.5 minutes
Setting Time	<20 minutes
Slump	111mm - 118mm

*These results are based on the testing methods, frequency and procedures of Ransom & Randolph or its approved suppliers. The levels referenced herein are only for general guidance and do not constitute a firm specification.

PRODUCT DATA SHEET



RANSOM & RANDOLPH

Maumee, OH 43537 USA

Toll Free: 800.800.7496

Phone: 419.865.9497

Fax: 419.865.9997

www.ransom-randolph.com

Issue Date: 022717 / Replaces: 082316

Investing with Innovation™