

# Ultra-Vest® MAXX™ Investment

## Exceptional Results with White Gold



ULTRA-VEST MAXX investment provides jewelry casters with maximum thermal stability for high metal melt, burnout and casting temperatures – helping to eliminate orange peel defects associated with metal/mold reactions and flashing and spalling defects associated with investment breakdown during burnout of resin pattern materials.

Available with BANDUST™ technology, reducing respirable dust in the investing process.

**Note:** not for use with platinum or palladium.

## Typical Material Properties\*

Water/Powder Ratio	39/100
Water Temperature	72°F-74°F (22°C-23°C)
Working Time	11-11.5 minutes
Setting Time	<22 minutes
Volume of Mixed Investment	1.74 g/ml
Slump	118 mm - 124 mm

\*These results are based on the testing methods, frequency and procedures of Ransom & Randolph or its approved suppliers. The levels referenced herein are only for general guidance and do not constitute a firm specification.

## PRODUCT DATA SHEET



**RANSOM & RANDOLPH**

Maumee, OH 43537 USA

Toll Free: 800.800.7496

Phone: 419.865.9497

Fax: 419.865.9997

[www.ransom-randolph.com](http://www.ransom-randolph.com)

Issue Date: 032017

*Investing with Innovation™*